

Founded in 1948, Gulf Copper and Manufacturing Corporation, provides services for marine vessel repairs, drydocking, vessel conversions and modifications, full fabrication facilities and machine shop facilities with multiple locations around the US Gulf Coast. Gulf Copper is ISO 9001-2015 certified, with over 70 years of experience and more than 450 trained personnel. We serve the Oil and Gas, Marine Transportation, Refining, Petrochemical markets, in addition to the United States Government.

	PORT ARTHUR	GALVESTON	CORPUS CHRISTI	ENERGY SERVICES	NORFOLK
YARD	21 ACRES	100 ACRES	5 ACRES	1 ACRE (MX)	3 ACRES
QUAYSIDE / PIERS	1,000 FT	4,000 FT		N/A	N/A
FABRICATION SHOP	73,000 SQ FT	75,000 SQ FT	6,000 SQ FT	6,000 SQ FT	7,500 SQ FT
DRY DOCKING	●	●			
MARINE REPAIR	●	●	●	●	●
OFFSHORE	●	●	●	●	●
GOVERNMENT	●	●	●	●	●
DRY DOCK		4,500 T 216 x 100 x 27			
DRY DOCK		35,000 T 440 x 192 x 52			
DRY DOCK	8,000 T 384 x 90 x 36				
DRY DOCK	1,200 T 275 x 40 x 20				

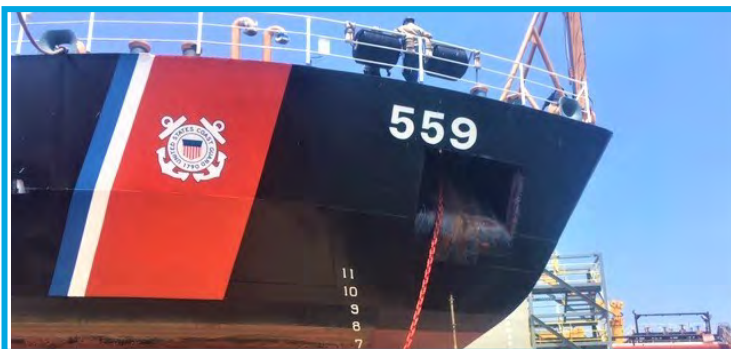
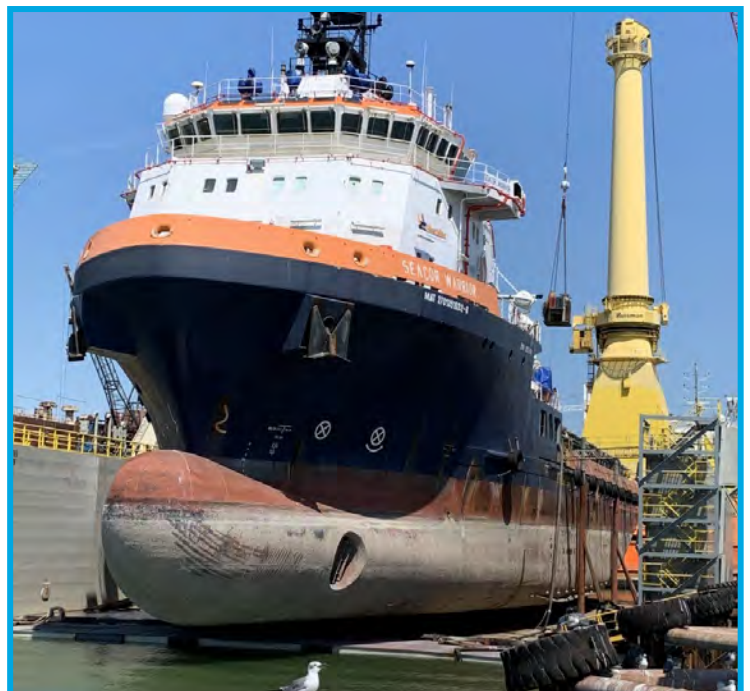
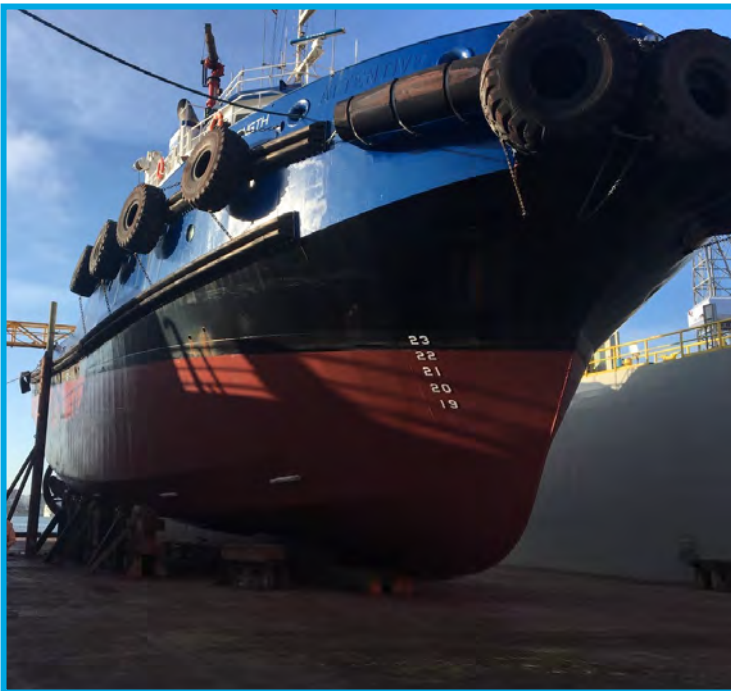


825 Town and Country Lane, Suite 1200, Houston TX 77024—Tel: 281-752-4835

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PROJECTS

GULF COPPER



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SOLUTIONS

DryDocking · Marine Repair · Fabrication · Vessel Modification · Government

KEY INFORMATION

Yard: 21 Acres / **Quayside:** 1,000 + Feet

DryDock 4: 384'L x 90'W x 36'H / 8,000 Long Ton Lifting Capacity

DryDock 5: 275'L x 40'W x 20'H / 1,200 Long Ton Lifting Capacity

FACILITIES

EQUIPMENT & CAPABILITIES

- | | | |
|---|--|---|
| • Plate cutting- 12' X 40' X 6" thickness | • Pipe bending up to 6" diameter | • Hydrostatic testing up to 10,000 PSI |
| • 400 Ton plate press break | • Multi bank welding machines up to 400 Amps | • Onsite blasting and coatings |
| • Plate roll up to 5/8" thick | • Multiple overhead cranes up to 10 ton | • Rail material handling in between shops |
| • Plate shear up to 1/2" thick | • Multiple yard cranes | • Open ended shop access large projects |
| • Programmable sawing up to 24" | • Submerged arc welding capacities | • Fully staffed machine shop |

QUALITY ASSURANCE & CONTROL

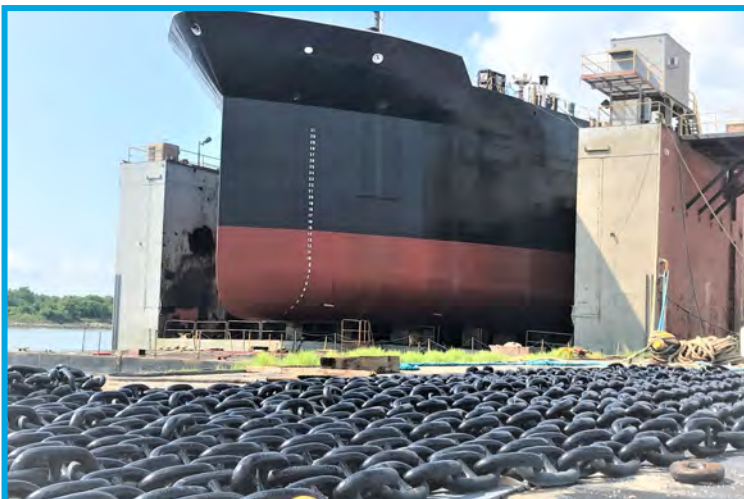
WELDING PROCEDURES

- | | | |
|--|---|--|
| <ul style="list-style-type: none"> • No. of WPS -378 Qualified to ABS, DNV, ASME 1x, AWS D1.1 ASME/ANSI • No. PQR-223 Qualified to ABS, DNV, ASME 1x, AWS D1.1 ASME/ANSI • Welders certified to ABS, DNV, ASME 1X, AWS D1.1, ASME/ANSI B31.3, API • 2,500 + Plate & Pipe Welding Qualifications (Active & Inactive) • 4,800 + Welder Performance Qualifications (Active & Inactive) | Processes Qualified <ul style="list-style-type: none"> • GTAW/FCAW/GMAW Manual/Semi-Automatic/ Machine • SMAW Manual • SAW Manual | Materials Qualified <ul style="list-style-type: none"> • Carbon Steels – Various Grades • Alloy Steels c - 1/2 Mo to 9Cr 1 Mo • Quenched and tempered steels – A514, 4130, 4140 • Stainless steels, Duplex • Non Ferrous – Aluminum, Copper, Brass, Cu-Ni, Monel, Inconel/overlays |
|--|---|--|

QUALITY ASSURANCE PROGRAMS

- | | | |
|------------------------------------|-------------------------------|-----------------|
| * ASME Quality System U Code Stamp | * NBBI Quality System—R Stamp | * ISO 9001-2015 |
|------------------------------------|-------------------------------|-----------------|

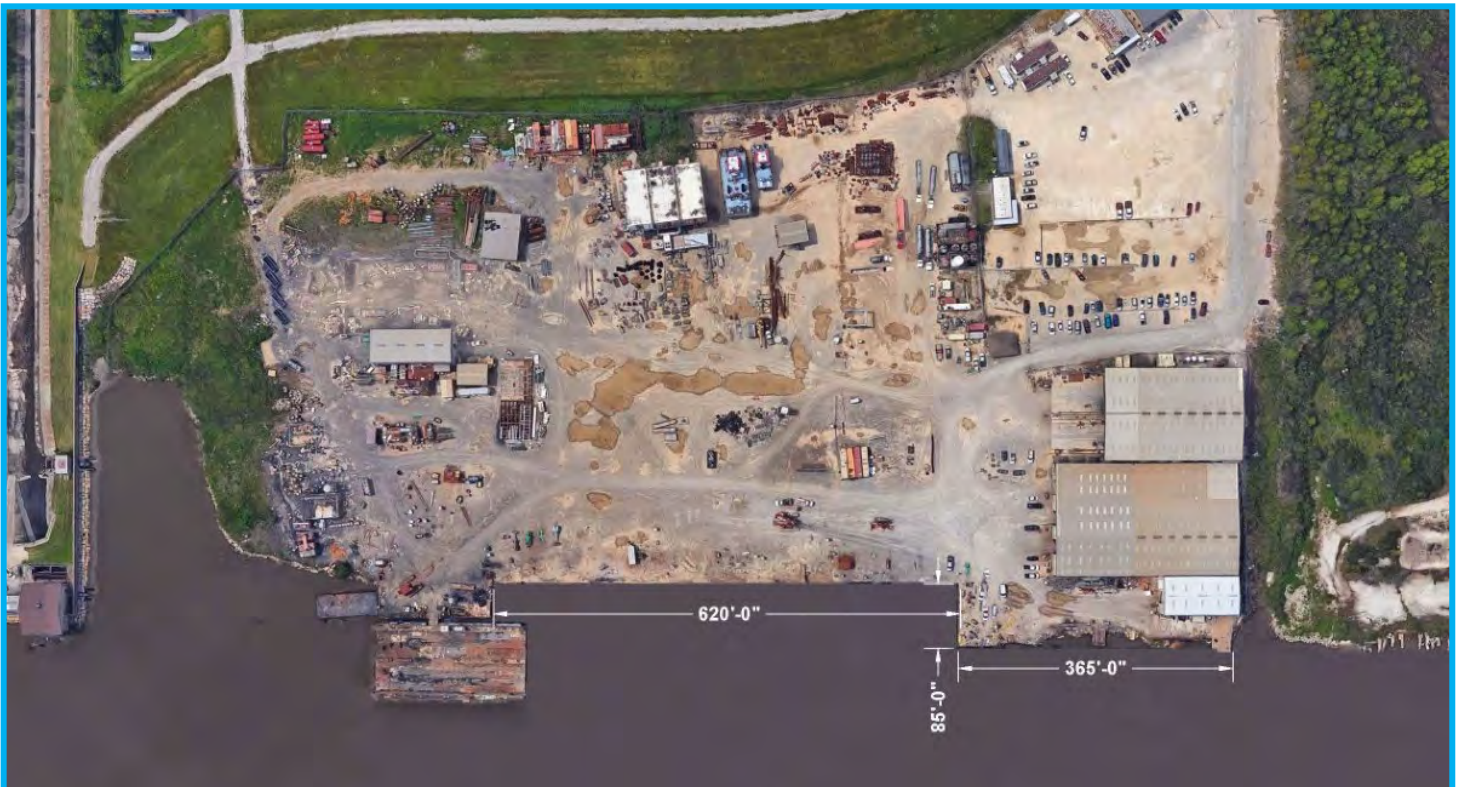
DRY DOCKING SERVICES



FABRICATION



SITE MAP



SOLUTIONS

DryDocking · Marine Repair · Vessel Modification · Fabrication · Government

KEY INFORMATION

Yard: 100 Acres / **Piers:** 4,000 Feet

DryDock GC 35,000: 440'L x 192'W x 52'H / 35,000 Long Ton Lifting Capacity

DryDock Mr. Jon: 216'L x 100'W x 27'H / 4,500 Long Ton Lifting Capacity

FACILITIES

EQUIPMENT & CAPABILITIES

- Plate cutting- (2ea)12' X 40' X 6" thickness
- 1000 TON CNC plate press Break
- Plate roll up to 2-3/8" thick
- Plate shear up to 3/4" thick
- Programmable sawing up to 24"
- CNC Pipe and Structural bending and forming
- Multi bank welding machines up to 400 Amps
- Multiple overhead cranes (30t comb. & 75t in high bay)
- Submerged arc welding
- Semi-Automated welding
- Hydrostatic testing up to 10,000 PSI
- Onsite blasting and coatings
- Open ended shop for extra-large projects
- Multiple yard cranes
- In House Welding school
- Electrical Repairs
- NDT
- Scaffolding
- Mechanical Repairs
- Blast Paint

QUALITY ASSURANCE & CONTROL

WELDING PROCEDURES

- | | | |
|---|---|---|
| <ul style="list-style-type: none">• No. of WPS -378 Qualified to ABS, DNV, ASME 1x, AWS D1.1 ASME/ANSI• No. PQR-223 Qualified to ABS, DNV, ASME 1x, AWS D1.1 ASME/ANSI• Welders certified to ABS, DNV, ASME 1X,AWS D1.1, ASME/ANSI B31.3, API• 2,500 + Plate & Pipe Welding Qualifications (Active & Inactive)• 4,800 + Welder Performance Qualifications (Active & Inactive) | Processes Qualified <ul style="list-style-type: none">• GTAW/FCAW/GMAW Manual/Semi-Automatic/ Machine• SMAW Manual• SAW Manual | Materials Qualified <ul style="list-style-type: none">• Carbon Steels – Various Grades• Alloy Steels c - 1/2 Mo to 9Cr 1 Mo• Quenched and tempered steels – A514,4130, 4140• Stainless steels, Duplex• Non Ferrous –Aluminum, Copper, Brass, Cup-Ni, Monel, Inconel overlays |
|---|---|---|

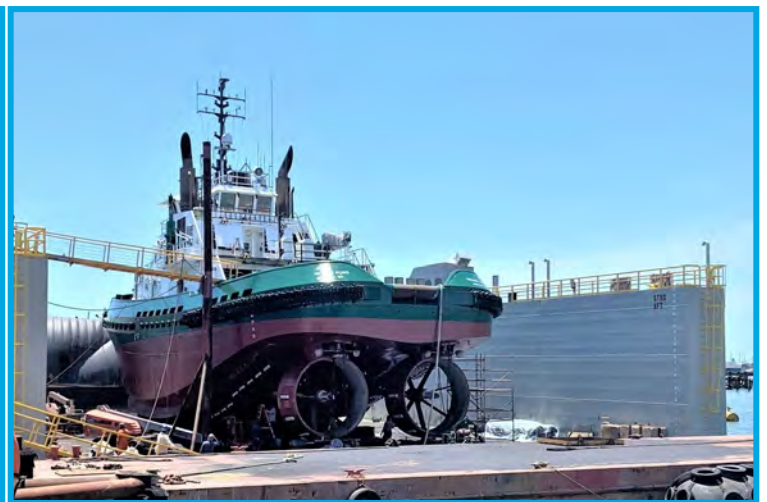
QUALITY ASSURANCE PROGRAMS

* ASME Quality System U Code Stamp

* NBBI Quality System—R Stamp

* ISO 9001-2015

FABRICATION & DRY DOCKING SERVICES



FACILITIES



SITE MAP



SOLUTIONS

Marine Repair · Fabrication · Government

KEY INFORMATION

Yard: 5 Acres

FACILITIES

EQUIPMENT & CAPABILITIES

- Plate cutting- 10' X 20' X 6" thickness
- 260 Ton press break
- Plate roll up to 1/2 " thick
- Plate shear up to 1/8" thick
- Programmable sawing up to 18"
- Pipe bending up to 4" diameter
- Multi bank welding machines up to 350 Amps
- Overhead crane up to 5 ton
- Hydrostatic testing up to 10,000 PSI
- Open ended shop access for large projects
- Fully staffed machine shop
- Fuel powered welding machines
- Custom ventilation capabilities

QUALITY ASSURANCE & CONTROL

WELDING PROCEDURES

- No. of WPS -378 Qualified to ABS, DNV, 1x, AWS D1.1 ASME/ANSI
- No. PQR-223 Qualified to ABS, DNV, USCG, ASME 1x, AWS D1.1 ASME/ANSI
- Welders certified to ABS, DNV, 1X,AWS D1.1, ASME/ANSI B31.3, API

Processes Qualified

- GTAW/FCAW/GMAW Manual/Semi-Automatic/ Machine
- SMAW Manual
- Brazing

Materials Qualified

- Carbon Steels - Various Grades
- Alloy Steels c - 1/2 Mo to 9Cr 1MoSteels
- Quenched and tempered steels - A514,4130, 4140
- Stainless steels, Duplex
- Non Ferrous -Aluminum, Copper, Brass, CuNi, Monel, Inconel/overlays

QUALITY ASSURANCE PROGRAMS

* ISO 9001-2015

FABRICATION & GOVERNMENT SERVICES



4385 Joe Fulton Int. Trade Corridor, Corpus Christi, TX 78402 · 281-752-4835

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Pressure Vessels · Heat Exchangers · Process Skids · Mooring Systems
Flare Stacks · API Shop Fabricated Tanks · Pipe Racks

Location: Galveston · Port Arthur · Corpus Christi

Total Yardage: 250 Acres / Waterfront Access

Multi Modal Delivery - Fabrication of Extra Wide / Heavy Modules

EQUIPMENT & CAPABILITIES

- | | | |
|---|--|--|
| <ul style="list-style-type: none"> • Plate cutting- (4 ea) - 12' X 40' X 6' thickness • 1000 & 400 Ton plate press break • Plate roll up to 2-3/8" thick • Programmable sawing up to 24" • Pipe and Structural bending and forming | <ul style="list-style-type: none"> • Multi bank welding machines up to 600 Amps • Multiple overhead cranes (30T / 75T in high bay) • Multiple yard cranes (300T combined) • Submerged arc welding capacities | <ul style="list-style-type: none"> • Hydrostatic testing up to 10,000 PSI • Onsite blasting and coatings • Rail material handling in between shops • Open ended shop access large projects • Fully staffed machine shop |
|---|--|--|

WELDING PROCEDURES

- No. of WPS -378 Qualified to ABS, DNV, ASME 1x, AWS D1.1 ASME/ANSI
- No. PQR-223 Qualified to ABS, DNV, ASME 1x, AWS D1.1 ASME/ANSI
- Welders certified to ABS, DNV, ASME 1X,AWS D1.1, ASME/ANSI B31.3, API
- 2,500 + Plate& Pipe Welding Qualifications (Active & Inactive)
- 4,500 + Welder Performance Qualifications (Active & Inactive)

- Staff CWI Weld Inspector
- Staff NACE Paint Inspector
- Staff Metallurgist

Processes Qualified

- GTAW/CAW/GMAW Manual/Semi-Automatic/ Machine
- SMAW Manual
- SAW Manual

Materials Qualified

- Carbon Steels – Various Grades
- Alloy Steels c - 1/2 Mo to 9Cr 1MoSteels
- Quenched and tempered steels – A514,4130, 4140
- Stainless steels, Duplex, Super Duplex
- Non Ferrous –Aluminum, Copper, Brass, Cu-pro Nickel, Monel, Inconel/overlays

QUALITY ASSURANCE PROGRAMS

- | | | |
|--------------------------------------|-------------------------------|--------|
| * ASME Quality System U Code Stamp | * NBBI Quality System—R Stamp | * AWWA |
| * ASME U Section VIII Division 1 & 2 | * ISO 9001-2015 | |

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FABRICATION PROJECTS

GULF COPPER



GCES SOLUTIONS

Offshore Fabrication · Rope Access · Piping Systems Renewals · Class Surveys ·
Electrical Services · UT Gauging · Dropped Objects Surveys · NDT Support

KEY INFORMATION

Galveston, TX · Norfolk, VA · Ciudad del Carmen, MX

SERVICES

OFFSHORE & ONSHORE CAPABILITIES

- Certified Riding Crews
- Welders (ABS / DNV / AWS / ASME)
- Structural Fabrication
- Installation and Repair
- Scaffolding
- Blasting & Painting
- NDT, Certified Audio Gauging
- Rope Access
- Resistant Heat Treatment
- Tank Cleaning & Environmental Services
- Passivation
- Pipe Replacement, Repair & Fabrication (High/Low Pressure)

QUALIFICATIONS

CERTIFICATIONS

- ABS / DNV / LR Certified Audio Gauging
- ISOQAR Certified ISO 9001:2015
- ABS ESP Hull Gauging
- SPRAT Rope Access
- BOSIET / HUET
- ABS / ASME / AWS / ASNT
- IABS Recognized Specialist
- NDE or MPI, ET, PAUT, UTSW, IRT



2920 Todd Rd., Galveston, TX 77554 · 281-752-4835

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ENERGY SERVICES PROJECTS



SERVICING

US Navy · Maritime Administration · US Coast Guard · Military Sealift Command
US Army · US Corps of Engineers · Texas Dept. of Transportation

KEY INFORMATION

801 East 25th Street, Norfolk, VA 23504

CAPABILITIES

OFFSHORE & ONSHORE CAPABILITIES

- | | | | |
|--|-------------------------------|----------------------------|---|
| • Dry Docking | • Electrical Install/Repair | • Fly Away Services (24/7) | • Stainless Steel Passivation |
| • Structural Fab, Install/Repair | • Scaffolding | • Rope Access | • Hull Gauging |
| • Pipe Fab, Install/Repair (High/Low Pressure) | • NDT (MT, UT, Eddie Current) | • Resistant Heat Treatment | • Non-destructive testing & inspections |

QUALIFICATIONS

CERTIFICATIONS

- | | |
|-------|----------|
| • ABS | • ASNT |
| • DNV | • ASME |
| • LR | • NAVSEA |

NAICS SMALL BUSINESS

- | | | | |
|---------------------------|-------------------------------|---------------------------|-------------------------|
| • Rope Access | • 336611 Ship Repair | • 332313 Plate Work Mfg | • 332996 Fabricate Pipe |
| • ISO 9001—2015 Certified | • 332312 Fabricate Structures | • 332420 Metal Tank Mfg | |
| | | • 332811 Metal Heat Treat | |

