

## SOLUTIONS

Dry Docking · Marine · Fabrication · Offshore · Government

### KEY INFORMATION

**Yard:** 21 Acres / **Quayside:** 1,000 + Feet

**Dry Dock 4:** 384'L x 90'W x 36'H / 8,000 Long Ton Lifting Capacity

**Dry Dock 5:** 275'L x 40'W x 20'H / 1,200 Long Ton Lifting Capacity

## FACILITIES

### EQUIPMENT & CAPABILITIES

- Plate cutting- 12' X 40' X 6" thickness
- 400 Ton plate press break
- Plate roll up to 5/8" thick
- Plate shear up to 1/2" thick
- Programmable sawing up to 24"
- Pipe bending up to 6" diameter
- Multi bank welding machines up to 400 Amps
- Multiple overhead cranes up to 10 ton
- Multiple yard cranes
- Submerged arc welding capacities
- Hydrostatic testing up to 10,000 PSI
- Onsite blasting and coatings
- Rail material handling in between shops
- Open ended shop access large projects
- Fully staffed machine shop

## QUALITY ASSURANCE & CONTROL

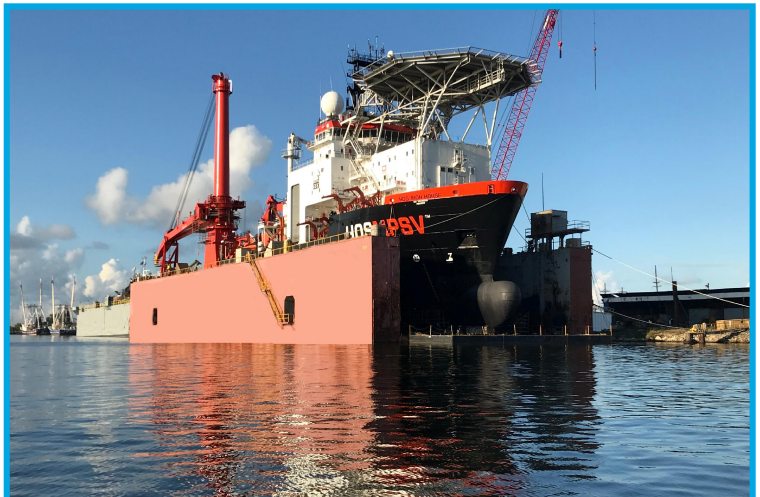
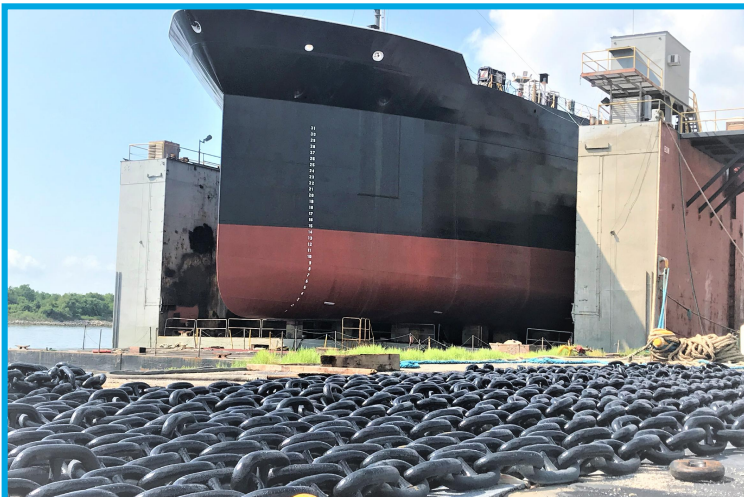
### WELDING PROCEDURES

- No. of WPS -378 Qualified to ABS, DNV, USCG, ASME 1x, AWS D1.1 ASME/ANSI
  - No. PQR-223 Qualified to ABS, DNV, USCG, ASME 1x, AWS D1.1 ASME/ANSI
  - Welders certified to ABS, DNV, USCG, ASME 1X, AWS D1.1, ASME/ANSI B31.3, API
  - 2,503 Plate & Pipe Welding Qualifications (Active & Inactive)
  - 4,832 Welder Performance Qualifications (Active & Inactive)
- Processes Qualified**
- GTAW/FCAW/GMAW Manual/Semi-Automatic/ Machine
  - SMAW Manual
  - SAW Manual
- Materials Qualified**
- Carbon Steels - Various Grades
  - Alloy Steels c - 1/2 Mo to 9Cr 1 Mo
  - Quenched and tempered steels - A514, 4130, 4140
  - Stainless steels, Duplex
  - Non Ferrous - Aluminum, Copper, Brass, Cu-Ni, Monel, Inconel/overlays

### QUALITY ASSURANCE PROGRAMS

- \* ASME Quality System U Code Stamp
- \* NBBI Quality System—R Stamp
- \* ABS Certified Facility
- \* ISO 9001-2015

## DRY DOCKING SERVICES



## FABRICATION



## SITE MAP

