

SOLUTIONS

Dry Docking · Marine Repair · Rig Modification · Fabrication · Government

KEY INFORMATION

Yard: 100 Acres / **Piers:** 4,000 Feet

Dry Dock Mr. Jon: 216'L x 100'W x 27'H/ 4,500 Long Ton Lifting Capacity

FACILITIES

EQUIPMENT & CAPABILITIES

- Plate cutting- (2ea)12' X 40' X 6" thickness
- 1000 TON CNC plate press Break
- Plate roll up to 2-3/8" thick
- Plate shear up to 3/4" thick
- Programmable sawing up to 24"
- CNC Pipe and Structural bending and forming
- Multi bank welding machines up to 400 Amps
- Multiple overhead cranes (30t comb. & 75t in high bay)
- Submerged arc welding
- Semi-Automated welding
- Hydrostatic testing up to 10,000 PSI
- Onsite blasting and coatings
- Open ended shop for extra-large projects
- Multiple yard cranes
- In House Welding school
- Electrical Repairs
- NDT
- Scaffolding
- Mechanical Repairs
- Blast Paint

QUALITY ASSURANCE & CONTROL

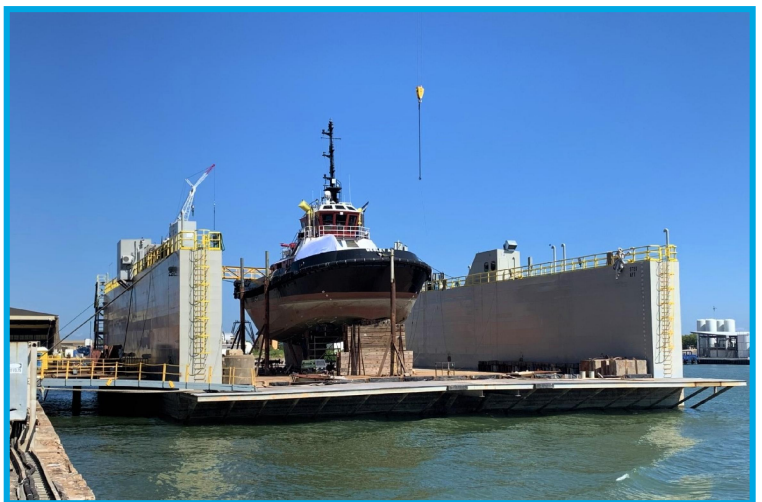
WELDING PROCEDURES

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| <ul style="list-style-type: none"> • No. of WPS -378 Qualified to ABS, DNV, USCG, ASME 1x, AWS D1.1 ASME/ANSI • No. PQR-223 Qualified to ABS, DNV, USCG, ASME 1x, AWS D1.1 ASME/ANSI • Welders certified to ABS, DNV, USCG, ASME 1X,AWS D1.1, ASME/ANSI B31.3, API • 2,503 Plate & Pipe Welding Qualifications (Active & Inactive) • 4,832 Welder Performance Qualifications (Active & Inactive) | <p>Processes Qualified</p> <ul style="list-style-type: none"> • GTAW/FCAW/GMAW Manual/Semi-Automatic/ Machine • SMAW Manual • SAW Manual | <p>Materials Qualified</p> <ul style="list-style-type: none"> • Carbon Steels – Various Grades • Alloy Steels c - 1/2 Mo to 9Cr 1 Mo • Quenched and tempered steels – A514,4130, 4140 • Stainless steels, Duplex • Non Ferrous –Aluminum, Copper, Brass, Cup-Ni, Monel, Inconel overlays |
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QUALITY ASSURANCE PROGRAMS

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| * ASME Quality System U Code Stamp | * NBBI Quality System—R Stamp | * ABS Certified Facility | * ISO 9001-2015 |
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FABRICATION & DRY DOCKING SERVICES



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FACILITIES



SITE MAP

