

SOLUTIONS

Dry Docking · Marine Repair · Fabrication · Government

KEY INFORMATION

Yard: 5 Acres / Quayside: 100+ Feet

Dry Dock 1: 200'L x 84'W x 20'H/ 3,900 Long Ton Lifting Capacity

FACILITIES

EQUIPMENT & CAPABILITIES

- Plate cutting- 10' X 20' X 6" thickness
- 260 Ton press break
- Plate roll up to 15/16" thick
- Plate shear up to 1/8" thick
- Programmable sawing up to 18"
- Pipe bending up to 4" diameter
- Multi bank welding machines up to 350 Amps
- Overhead crane up to 5 ton
- Hydrostatic testing up to 10,000 PSI
- Open ended shop access for large projects
- Fully staffed machine shop
- Fuel powered welding machines
- Custom ventilation capabilities

QUALITY ASSURANCE & CONTROL

WELDING PROCEDURES

- No. of WPS -378 Qualified to ABS, DNV, USCG, ASME 1x, AWS D1.1 ASME/ANSI
 - No. PQR-223 Qualified to ABS, DNV, USCG, ASME 1x, AWS D1.1 ASME/ANSI
 - Welders certified to ABS, DNV, USCG, ASME 1X,AWS D1.1, ASME/ANSI B31.3, API
 - 2,503 Plate & Pipe Welding Qualifications (Active & Inactive)
 - 4,832 Welder Performance Qualifications (Active & Inactive)
- Processes Qualified**
- GTAW/FCAW/GMAW Manual/Semi-Automatic/ Machine
 - SMAW Manual
 - Brazing
- Materials Qualified**
- Carbon Steels – Various Grades
 - Alloy Steels c - 1/2 Mo to 9Cr 1MoSteels
 - Quenched and tempered steels – A514,4130, 4140
 - Stainless steels, Duplex
 - Non Ferrous –Aluminum, Copper, Brass, CuNi, Monel, Inconel/overlays

QUALITY ASSURANCE PROGRAMS

- * ASME Quality System U Code Stamp
- * NAVSEAA APPROVED
- * ABS Certified Facility
- * ISO 9001-2015

DRY DOCKING SERVICES

