

## SOLUTIONS

Pressure Vessels · Heat Exchangers · Process Skids · Mooring Systems

## KEY INFORMATION

**Location:** Galveston · Port Arthur · Corpus Christi  
**Total Yardage:** 250 Acres / Waterfront Access  
**Multi Modal Delivery · Fabrication of Extra Wide / Heavy Modules**

## FACILITIES

### EQUIPMENT & CAPABILITIES

- Plate cutting- (4 ea) - 12' X 40' X 6" thickness
- 1000 & 400 Ton plate press break
- Plate roll up to 2-3/8" thick
- Programmable sawing up to 24"
- Pipe and Structural bending and forming
- Multi bank welding machines up to 600 Amps
- Multiple overhead cranes (30T / 75T in high bay)
- Multiple yard cranes (300T combined)
- Submerged arc welding capacities
- Hydrostatic testing up to 10,000 PSI
- Onsite blasting and coatings
- Rail material handling in between shops
- Open ended shop access large projects
- Fully staffed machine shop

## QUALITY ASSURANCE & CONTROL

### WELDING PROCEDURES

- No. of WPS -378 Qualified to ABS, DNV, USCG, ASME 1x, AWS D1.1 ASME/ANSI
- No. PQR-223 Qualified to ABS, DNV, USCG, ASME 1x, AWS D1.1 ASME/ANSI
- Welders certified to ABS, DNV, USCG, ASME 1X, AWS D1.1, ASME/ANSI B31.3, API
- 2,503 Plate & Pipe Welding Qualifications (Active & Inactive)
- 4,832 Welder Performance Qualifications (Active & Inactive)

- Staff CWI Weld Inspector
- Staff NACE Paint Inspector
- Staff Metallurgist

### Processes Qualified

- GTAW/FCAW/GMAW Manual/Semi-Automatic/ Machine
- SMAW Manual
- SAW Manual

### Materials Qualified

- Carbon Steels - Various Grades
- Alloy Steels c - 1/2 Mo to 9Cr 1MoSteels
- Quenched and tempered steels - A514,4130, 4140
- Stainless steels, Duplex, Super Duplex
- Non Ferrous -Aluminum, Copper, Brass, Cu-pro Nickel, Monel, Inconel/overlays

### QUALITY ASSURANCE PROGRAMS

- \* ASME Quality System U Code Stamp
- \* ABS Certified Facility
- \* API 650, API 620 , AWWA
- \* NBBI Quality System—R Stamp
- \* ISO 9001-2015
- \* ASME U Section VIII Division 1 & 2

## SITE MAPS



